

Customer Specification

PART NO. 85025

Construction

						Diamo	eters (In)
1) Component 1			25 X 1 COND				
a) Conductor			20 (63(7x9)/38) AWG Bare Copper			0.040	
b) Insulation			0.022" Wall, Nom. PVC			0.084	
(1) Print			ALPHANUMERIC NUMBERS - 1-ONE ALTERNATING AND INVERTED				
(2) Color(s)							
Cond	Color	Cone	d	Color	Cond		Color
1	RED #1	10		RED #10	19		RED #19
2	RED #2	11		RED #11	20		RED #20
3	RED #3	12		RED #12	21		RED #21
4	RED #4	13		RED #13	22		RED #22
5	RED #5	14		RED #14	23		RED #23
6	RED #6	15		RED #15	24		RED #24
7	RED #7	16		RED #16	25		YELLOW/GREEN/GREEN
8	RED #8	17		RED #17			
9	RED #9	18		RED #18			
2) Cable Assembly			25 Components Cabled				
a) Twists:			2.3 Twists/foot (min)				
b) Orientation:			Components to be arranged from INSIDE LAYER to OUTSIDE LAYER				
c) Core Wrap			REMAY Tape, 25% Overlap, Min.				
3) Jacket			0.065" Wall, Nom.,PVC, Oil Resistant			0.691-	+/- 0.038
a) Color(s)			BLACK				
b) Jacket Separator			Tissue Tape, 25% Overlap, Min.				
c) Print			ALPHA WIRE-* P/N 85025 25C 20 AWG XTRAGUARD(R) CONTINUOUS FLEX CONTROL CABLE RU AWM 2587 CONSTANT FLEXING OR CRU AWM I/II A/B FT1 90C 600V CE ROHS (SEQ FOOTAGE) * = Factory Code				

1) UL				
a) Component 1	AWM/STYLE 10012	90°C / 600 V _{RMS}		
b) Overall	AWM/STYLE 2587	90°C / 600 V _{RMS}		
2) CSA International	C(RU) AWM I/II A/B	90°C / 600 V _{RMS}		
	FT1			
3) Other	VDE 0472, Section 803 Oil Test			
4) CE:	EU Low Voltage Directive 2014/35/EU	EU Low Voltage Directive 2014/35/EU		

Environmental

1) CE: EU Directive 2011/65/E	EU(RoHS2), EU Directive 2015/863/EU (RoHS3):
	This product complies with European Directive 2011/65/EU (RoHS Directive) of the European Parliament and of the Council of 8 June 2011 and the amending Directive 2015/863/EU of 4 June 2015. No Exemptions are required for RoHS Compliance on this item.
2) REACH Regulation (EC 190	17/2006):
	This product does not contain Substances of Very High Concern (SVHC) listed on the European Union's REACH candidate list in excess of 0.1% mass of the item.
3) California Proposition 65:	This product may contain substances known to the State of California to cause Cancer or Reproductive Harm, but is exempt from labeling based on the Consent Judgement. See the Alpha Wire website for more information.

Properties

Physical & Mechanical Properties			
1) Temperature Range	-40 to 90°C(static), -5 to 90°C (dynamic)		
2) Bend Radius	8X Cable Diameter(static), 8X Cable Diameter(dynamic)		
3) Pull Tension	198 Lbs, Maximum		
Electrical Properties	(For Engineering purposes only)		
1) Voltage Rating	600 V _{RMS}		
2) Capacitance	24.7 pF/ft @1 kHz, Nominal Conductor to Conductor		
3) Inductance	0.2 μH/ft, Nominal		
4) Conductor DCR	11.1 Ω/1000ft @20°C, Nominal		

Other

Packaging	Flange x Traverse x Barrel (inches)	
a) 1000 FT	36 x 14 x 12 Continuous length	
b) 500 FT	24 x 14 x 12 Continuous length	
c) 100 FT	18 x 9 x 8 Continuous length	
	[Spool dimensions may vary slightly]	
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EU/UK/China ROHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number: 85025

85025, RoHS-Compliant Commencing With 10/1/2005 Production

Note: all colors and put-ups

This document certifies that the Alpha part number cited above, including all packaging materials, is manufactured in accordance with Directive 2011/65/EU of the European Parliament, better known as the RoHS Directive (commonly known as RoHS 2), with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. This certification extends to amending Directive 2015/863/EU which expanded the list of restricted substances to 10 items (commonly known as RoHS 3). This product also complies with UK - RoHS. The reader is referred to these Directives for the specific definitions and extents of the Directives. **No Exemptions are required for RoHS Compliance on this item**. Additionally, Alpha certifies that the listed part number is in compliance with China RoHS 2 per GB/T 26572-2011.

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.01% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE) ,	
Including Deca-BDE	0.1% by weight (1000 ppm)
Bis(2-ethylhexyl) phthalate (DEHP)	0.1% by weight (1000 ppm)
Butyl benzyl phthalate (BBP)	0.1% by weight (1000 ppm)
Dibutyl phthalate (DBP)	0.1% by weight (1000 ppm)
Diisobutyl phthalate (DIBP)	0.1% by weight (1000 ppm)

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Authorized Signatory for the Alpha Wire:

Dave Watson, Director of Engineering 4/28/2024

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